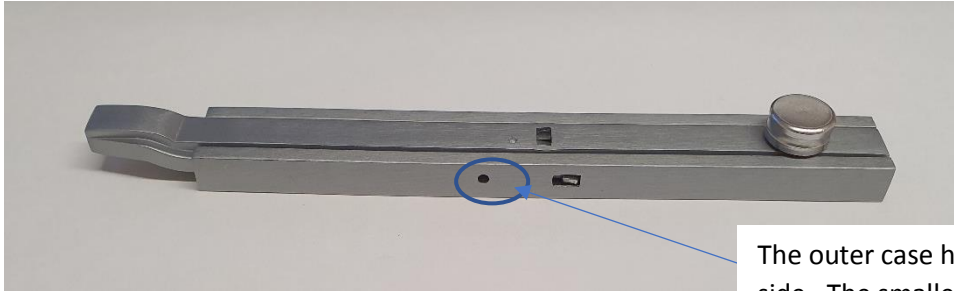


B85 Key locking Bolt instruction for concealed and face fixing bolt.

The standard bolt is supplied in a non-locking position and needs to be configured if set up for locking use is desired.



The outer case has 2 holes either side. The smaller hole indicates the bolt is non locking.



The bigger hole indicates that the bolt is ready to be locked when pushed up



To start the conversion the bolt needs to be taken apart



For a Face Fix bolt, un-screw the knob to the point that it is nearly out.

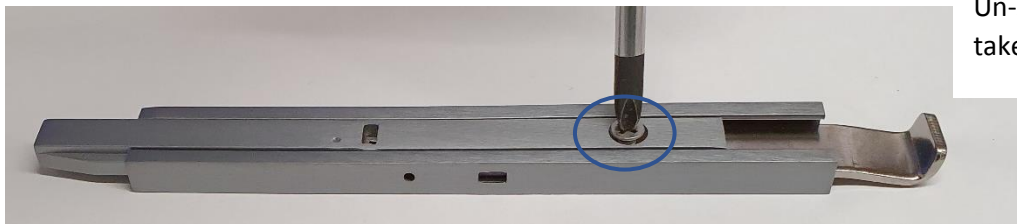
The bottom of the bolt should now look like this allowing you to remove the bolt from the sleeve.



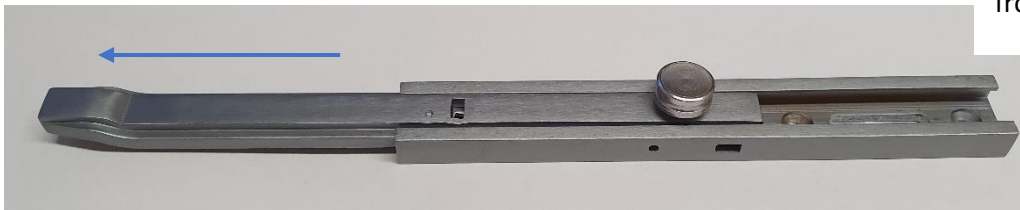
The knobs screw is flush with the bolt



For a Concealed bolt, you will need to push the bolt up to make the end of it stick out



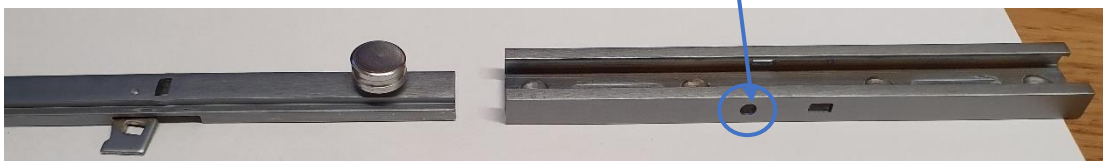
Un-screw the screw completely and take the silver knob out.



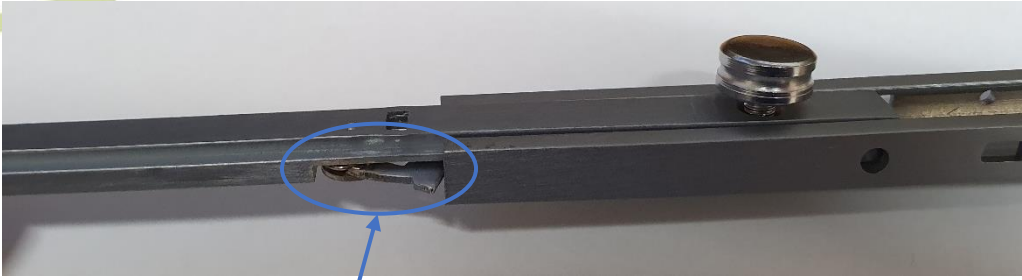
Pull the top of the bolt to remove it from the case



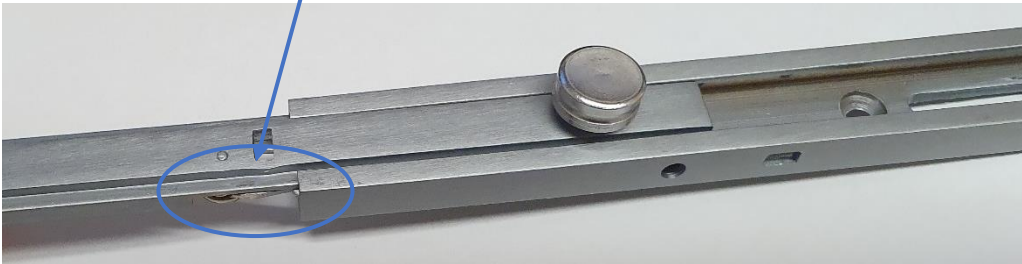
Turn the bolt case 180°. The bigger hole should now be facing you.



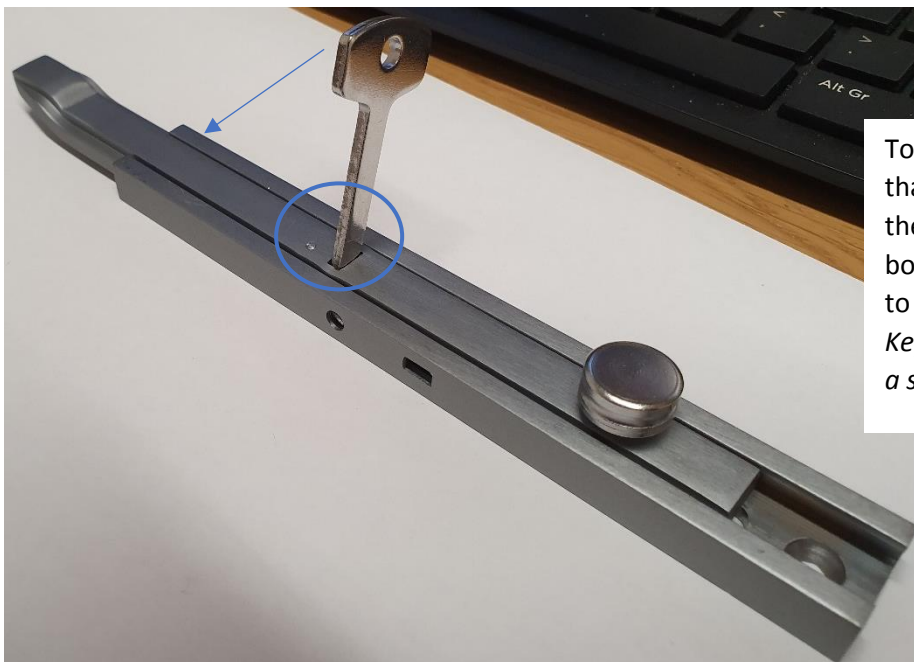
You now need to re-assemble the bolt



Push the bolt back into the case. You will need to push the tab in at the same time you push the bolt back into the case



The bolt is now in the locked position



To unlock the bolt, you'll need the key that is provided with the bolt. Place the key into the hole on the face of the bolt and then push the key to the side to move the lock tab of the bolt. *The Key has to be pushed to the side as it is a spring loaded mechanism*



Whilst you have the key pushed to the side you will need to pull the bolt down the case to have the bolt in the open and unlocked position



When the bolt has been put back together you need to screw the knob/screw back in and make sure that the end of the screw is in the slot as shown

You have now finished the conversion and the bolt is configured for key locking. You will need to use the key to operate the bolt every time you wish to open the bolt returning it to this position.

